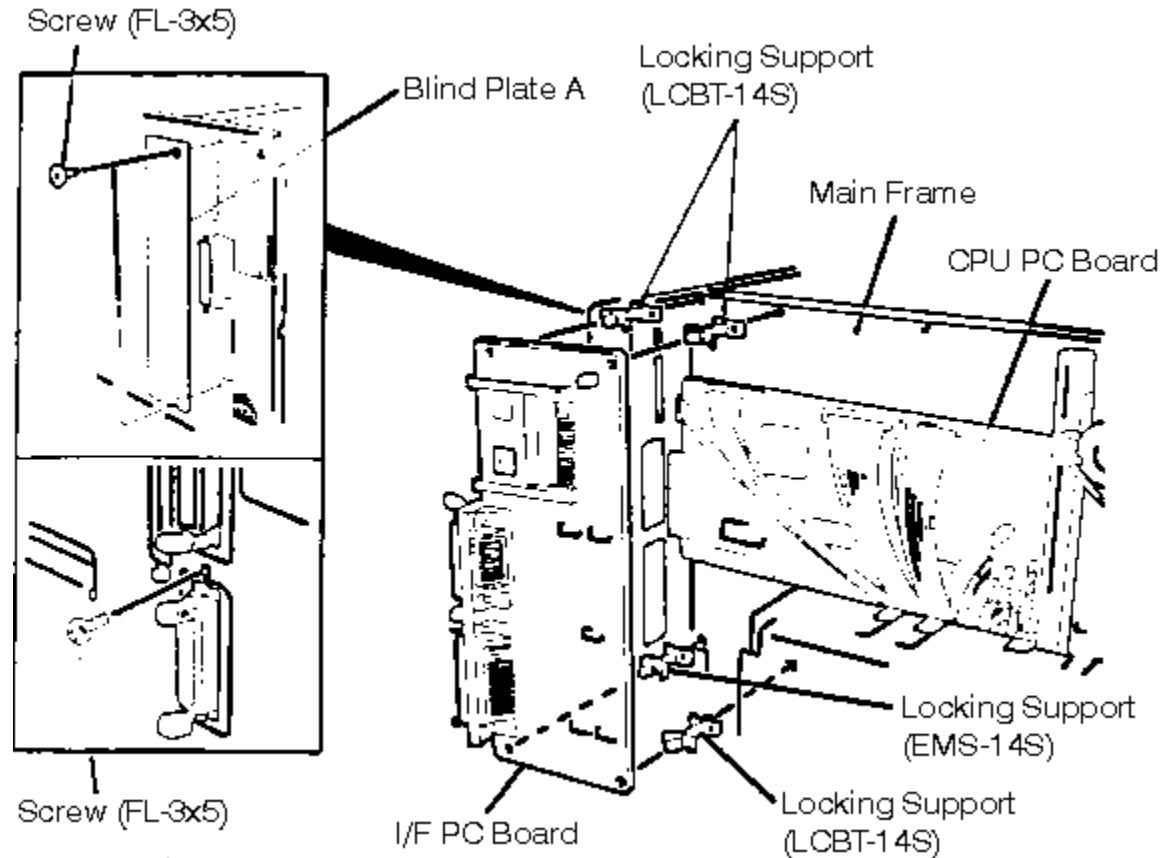


I/F PC Board (B-4700-IO-QM) Installation

Description	Q'ty/Unit	Description	Q'ty/Unit
I/F PC Board	1	Locking Support (LCBT-14S)	3
Screw (FL-3x5)	1	Locking Support (EMS-14S)	1

1. Remove the top cover and left side cover (See Fig. 2-1.)
2. Remove the two FL-3x5 screws to detail M blind plate A
3. Attach the four locking supports to the main frame then install the I/F PC board aligning with the CN4 on the CPU PC board and the locking supports.
4. Secure the I/F PC board with FL-3x5 screw.



5. Reassemble the top cover and left side cover in the reverse order of removal.